Empire Production Planning – Workflow

1. APS Scheduling – Tuesday Evening (unattended)

APS runs Tuesday evening, generating new planning and flagging exceptions for enabled parts

1. Exception Handling – Wednesday (manual)

Troy Planning team gets an exception list from APS that includes:

* 1. List of Exceptions
     1. Disabled parts
     2. Close-out parts
     3. Projected shortages
     4. Projected surpluses
     5. Etc.

Schedulers take appropriate corrective actions, depending upon exception

* 1. Corrective Actions
     1. Material Authorization (new parts)
     2. Close-out Analysis
     3. Recovery Plan
     4. Expedite Material Authorization

1. Honduras Rev1

Honduras (Janssen) validates Troy POs and makes appropriate manning and material planning decisions

1. Honduras Rev2

Honduras finalizes production planning for use in running ARS

1. ARS

ARS runs on Saturday morning and updates supplier POs

1. Honduras Rev3

Honduras updates production planning to accurately reflect prior weeks final production numbers